

**H 3517-I PCT/US**  
**Serial No. 09/743,466**

C1 cont'd  
PCT/EP99/04675, filed July 7, 1999, in the European Patent Office, and DE 198 31 704.2, filed July 15, 1998, and DE 198 51 426.3, filed November 9, 1998, in the German Patent Office.--

IN THE CLAIMS:

C2  
12. (twice amended) The process as claimed in claim 1, wherein the coating material additionally contains at least one substance selected from the group consisting of polyethylene glycols (PEGs), polypropylene glycols (PPGs), and mixtures thereof.

Please add new claims 24-32:

24. A process for the production of multiphase cleaning tablets comprising the steps of;

a) tableting a particulate premix to form tablets with a cavity;

C3  
b) preparing a melt suspension or emulsion from a coating material with a melting point above 30°C, the coating material comprising at least 50% by weight of one or more paraffin waxes, and one or more active substance(s) dispersed or suspended therein;

c) filling the cavity tablets with the melt suspension or emulsion at a temperature above the melting point of the coating material; and

d) cooling and optionally aftertreating the filled cleaning tablets.

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25. The process of claim 24, wherein the coating material comprises at least 60% by weight of one or more paraffin waxes.

26. The process of claim 25, wherein the coating material comprises at least 70% by weight of one or more paraffin waxes.

27. The process of claim 26, wherein the coating material comprises at least 80% by weight of one or more paraffin waxes.

28. The process of claim 27, wherein the coating material comprises more than 90% by weight of one or more paraffin waxes.

29. The process of claim 28, wherein the coating material comprises 100% by weight of one or more paraffin waxes.

30. The process of claim 24, wherein the one or more paraffin waxes comprise no constituents having a melting point above 70°C.

31. The process of claim 30, wherein the one or more paraffin waxes comprise no constituents having a melting point above 60°C.

32. The process of claim 24, wherein the one or more paraffin waxes comprise at least one paraffin wax having a melting range of 50°C to 55°C.